

Novartis India Limited

Registered Office: Inspire BKC 7th Floor Bandra Kurla Complex Bandra (East) Mumbai – 400 051 Maharashtra, India Tel +91 22 50243000 Fax +91 22 50243010

Email: india.investors@novartis.com CIN No. L24200MH1947PLC006104

Website: www.novartis.com

September 26, 2024

To, The Secretary BSE Limited Phiroze Jeejeebhoy Towers Dalal Street, Mumbai 400 001

Dear Sir/ Madam,

Sub: Intimation under Regulation 39(3) of SEBI (Listing Obligations and Disclosure Requirements)
Regulations, 2015

Pursuant to Regulation 39(3) of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we wish to inform you that as per the information received from the Company's Registrar and Transfer Agent on September 26, 2024, the following shareholders have reported the loss of share certificate: -

Folio No.	Name of Shareholder	Certificate No.	Distinctive Nos.	No. of Shares
01118340	PALAKUNNATH SURI TITUS TITUS	5532	3236641 - 3236690	50

Request you to kindly take the above on record.

Thanking you, Yours Sincerely,

For Novartis India Limited

Chandni Maru
Company Secretary and Compliance officer